



SAFETY DATA SHEET

according to GB/T16483-2008

Clearblend®

Material number CLE001

Revision date: 11/6/2015

Version: 7

Language: en-CN,SG

Date of print: 25/6/2015

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1. Identification of the substance/mixture and of the company/undertaking

Product identifier

Trade name: Clearblend®
This safety data sheet pertains to the following products:
Clearblend® 145
Clearblend® 141
Clearblend® 165

Relevant identified uses of the substance or mixture and uses advised against

General use: Thermoplastic
For industrial processing only

Details of the supplier of the safety data sheet

Company name: Styrolution South East Asia Pte Ltd.
Street/POB-No.: 111 Somerset Road
Postal Code, city: #08-01/02 TripleOne Somerset, SG
Singapore 238164
WWW: www.styrolution.com
E-mail: infopoint.asia@styrolution.com
Telephone: +65 6933 8350
Telefax: +65 6933 8355
Dept. responsible for information:
Infopoint, Telephone: + 65 (0) 6933 - 8372
E-mail: infopoint.asia@styrolution.com

Emergency telephone number

Telephone: + 65 (0) 3158 - 1074

2. Hazards identification

Classification of the substance or mixture

GHS classification

This mixture is classified as not hazardous.

Label elements

Hazard statements: not applicable

Precautionary statements: not applicable

Other hazards

Dust: Can cause skin, eye and respiratory tract irritation.
Fine dust: explosive
The melted product can cause severe burns.
Swallowing may cause gastrointestinal irritation and pain of guts.



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3. Composition / information on ingredients

Mixtures

Chemical characterisation: Copolymerized styrene butadiene and methyl methacrylate

Additional information: Preparation does not contain dangerous substances above limits that need to be mentioned in this section according to applicable legislation.

4. First aid measures

- In case of inhalation: Provide fresh air. Put victim at rest and keep warm. seek medical attention
- Following skin contact: The melted product can cause severe burns.
Do not attempt to remove molten product, or molten product that has cooled, from skin without medical assistance.
After contact with molten product, cool skin area rapidly with cold water. Consult physician.
- After eye contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Consult an eye specialist in the event of irritation.
- After swallowing: Rinse mouth with water. Drink one or two glasses of water.
Never give an unconscious person anything through the mouth. seek medical attention

Most important symptoms and effects, both acute and delayed

Dust: Skin irritation, eye irritations and redness

Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Molten resin will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

5. Firefighting measures

Extinguishing media

Suitable extinguishing media:

Water fog, foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

High power water jet

Special hazards arising from the substance or mixture

In case of fire may be liberated: smoke, styrene, methyl methacrylate, butadiene, carbon monoxide and carbon dioxide (CO₂).

In case of dust formation (Fine dust): danger of dust explosion

Advice for firefighters

Special protective equipment for firefighters:

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information:

Do not allow fire water to penetrate into surface or ground water. Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.



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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation.

Wear personal protection equipment. Do not breathe dust.

Environmental precautions

Do not allow to penetrate into soil, waterbodies or drains.

Methods and material for containment and cleaning up

Avoid generation of dust. Remove all sources of ignition.

Take up mechanically. Collect in closed containers for disposal.

Additional information: Special danger of slipping by leaking/spilling product.

7. Handling and storage

Precautions for safe handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Do not breathe dust.

In the case of the formation of dust: Withdraw by suction.

Molten material: Avoid contact with the substance.

Precautions against fire and explosion:

Take precautionary measures against static discharges. Keep away from sources of ignition. Use grounding equipment. Use explosion-proof equipment and non-sparking tools/utensils. Avoid open flames.

In case of dust formation (Fine dust): danger of dust explosion

Storage

Requirements for storerooms and containers:

Store in a well-ventilated place. Keep container tightly closed.

Protect against heat /sun rays.

Further details: Special danger of slipping by leaking/spilling product.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
	Clearblend®	long-term	8 mg/m ³
80-62-6	Methyl methacrylate	long-term	100 mg/m ³
100-42-5	Styrene	long-term	50 mg/m ³
		short-term	100 mg/m ³
106-99-0	1,3-Butadiene	long-term	5 mg/m ³

Additional information: The product contains very low levels of residual monomers and process chemicals (styrene, ethylbenzene, methyl methacrylate and butadiene) that may be evolved during thermal processing, along with possible decomposition products. As the identity and levels of these impurities evolved will depend upon the processing conditions (temperature etc.) it is the responsibility of the user to determine the adequacy of any protection or safety measures.



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Exposure controls

Provide good ventilation in the work area. Additional controls are not normally necessary when handling the polymer.

Thermal extrusion: Provide local exhaust ventilation to ensure that the workplace exposure limit is not exceeded.

Use of respiratory protection may be necessary during maintenance activities.

See also information in chapter 7, section storage.

Personal protection equipment

Occupational exposure controls

Respiratory protection: Respiratory protection must be worn whenever the WEL levels have been exceeded. Use filter type A-P2 according to EN 14387.

Hand protection: Protective gloves according to EN 374.
 Glove material: Nitrile rubber - Layer thickness: 0.11 mm.
 Breakthrough time: > 480 min.
 Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
 In case of melting: Impervious heat protective gloves according to EN 407.
 Glove material: Leather
 Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to EN 166.

Body protection: Wear suitable protective clothing. Boots or Wear protective shoes.

General protection and hygiene measures:

Molten material: Avoid contact with skin.

Avoid breathing dust and vapours. Keep away from sources of ignition.

Wash hands before breaks and after work.

Change contaminated clothing. Wash contaminated clothing prior to re-use.

In case of dust formation: Particular danger of slipping on spilled product on the ground.

Environmental exposure controls

Do not allow to penetrate into soil, waterbodies or drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance:	Form: solid, granulate/granulate Colour: colourless up to white
Odour:	weak
Odour threshold:	no data available
pH value:	no data available
Melting point/freezing point:	> 100 °C (DIN EN ISO 306)
Initial boiling point and boiling range:	no data available
Flash point/flash point range:	> 400 °C
Evaporation rate:	no data available
Flammability:	Not highly flammable.
Explosion limits:	no data available
Vapour pressure:	no data available
Vapour density:	no data available
Density:	at 20 °C: approx. 1.08 g/cm ³ (DIN 53479)



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Water solubility: insoluble
 Partition coefficient: n-octanol/water: no data available
 Auto-ignition temperature: no data available
 Thermal decomposition: > 260 °C

Additional information

Viscosity -
 Explosive properties: In case of dust formation (fine dust): Dust explosion risk
 Oxidizing characteristics: not oxidising
 Ignition temperature: > 400 °C (DIN 51794)
 Bulk density: at 20 °C: 600 kg/m³ (DIN 53466)

10. Stability and reactivity

Reactivity: refer to 10.3
 Chemical stability: Stable under recommended storage conditions.
 Possibility of hazardous reactions:
 In case of dust formation (Fine dust): danger of dust explosion
 Conditions to avoid: Protect from excessive heat. Keep away from sources of ignition and heat.
 Avoid dust formation.
 Incompatible materials: Strong oxidizing agents
 Hazardous decomposition products:
 In case of fire may be liberated: smoke, styrene, methyl methacrylate, butadiene, carbon monoxide and carbon dioxide (CO₂).
 Thermal decomposition: > 260 °C



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11. Toxicological information

Information on toxicological effects

Toxicological effects: Acute toxicity (oral): Lack of data.
Acute toxicity (dermal): Lack of data.
Acute toxicity (inhalative): Lack of data.
Skin corrosion/irritation: Lack of data. May cause irritations.
Eye damage/irritation: Lack of data. May cause irritations.
Sensitisation to the respiratory tract: Lack of data. Not to be expected
Skin sensitisation: Lack of data. Not to be expected
Germ cell mutagenicity/Genotoxicity: Lack of data. Not to be expected
Carcinogenicity: Lack of data. Not to be expected
Reproductive toxicity: Lack of data. Not to be expected
Effects on or via lactation: Lack of data.
Specific target organ toxicity (single exposure): Lack of data.
Dusts: Irritating to eyes, respiratory system and skin.
Specific target organ toxicity (repeated exposure): Lack of data.
Aspiration hazard: Lack of data.

Symptoms

Dust:
Can cause skin, eye and respiratory tract irritation.
The melted product can cause severe burns.
Thermal treatment, Processing:
Irritating to eyes, respiratory system and skin.
In case of ingestion: Swallowing may cause gastrointestinal irritation and pain of guts.

12. Ecological information

Toxicity

Aquatic toxicity: no evidence of aquatic toxicity
Effects in sewage plants: In sewage treatment plants it may be separated mechanically.

Persistence and degradability

Further details: Biodegradation: Product is not readily biodegradable.
The product is likely to persist in the environment.

Mobility in soil

no data available

Additional ecological information

General information: Do not allow to enter into ground-water, surface water or drains.



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13. Disposal considerations

Waste treatment methods

Product

Recommendation: With due observance of the regulations laid down by the local authorities, this must be brought to a suitable incineration plant/waste disposal site.

Contaminated packaging

Recommendation: Dispose of waste according to applicable legislation.
Non-contaminated packages may be recycled.

14. Transport information

USA: Department of Transportation (DOT)

Proper shipping name: Not controlled under DOT

Sea transport (IMDG)

Proper shipping name: Not restricted

Marine pollutant: No

Air transport (IATA)

Proper shipping name: Not restricted

Further information

No dangerous good in sense of these transport regulations.

15. Regulatory information

National regulations - China

No data available

16. Other information

Reason of change: General revision (Regulation (EU) No 2015/830)

Date of first version: 28/2/2013

Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.